

Work Order ID 115430

April-01-14 6:57:59 AM

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Item ID: D206-642-512 Accept *N900040100* Setup Start *NS1*

Revision ID:

Item Name: Skidtube RH, High Gear Apical Tri-Bag Float Compatible Stop *NS2*

Start Date: 4/01/14 Start Qty: 1.00 *1*

Required Date: 4/15/14 Req'd Qty: 1.00 *1*

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: MLJ Date: 14-04-01 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
INN-D206-642	P								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00			DAS				
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-642-512 CHG005				31				
					9-89				
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging					DAS				
					06				
					9-89				
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

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MLJ 14-04-01

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Item ID: D206-642-512 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Skidtube RH, High Gear Apical Tri-Bag Float Compatible
Start Date: 4/01/14 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 4/15/14 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-512								
	Location: <u>0F3</u>								
	<i>Rev G</i>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

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DAS
06
9-89

DAS
31
9-89

PL 14-04-4

PL 14-04-4

Picklist Print

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Parent Item: D206-642-512

D206-642-512

Parent Item Name: Skidtube RH, High Gear Apical Tri-Bag Float Compatible

Start Date: 4/01/14

Required Date: 4/15/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B05.09.23 Revised per D206-642 Rev. JKJ/JLM
 IPP Rev:C 07-02-23 As per IIN D206-642 Rev K JLM
 IPP rev D 07.06.06 added K642-512 EC
 IPP Rev:E 07-12-05 ECN 1080p Rev L DD verified by: IPP REV:F
 13.09.06 CHG005/ECN13-634 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-541		Manufactured	No			110	Each	2.0000	1	1			DAS 06 9-89
D206-642-541									**			112860	
Replacement Skidtube													
				<u>Location</u>									
	DAS 31 9-89			FG			2						
				93874			1						
				96044			1						
K642-512		Manufactured	No			110	Each	0.0000	1	1			DAS 06 9-89
K642-512									**			113282	
Saddle													
	DAS 31 9-89												

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